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# Instructions on How to Drill Hole in Hooks for Safety Latches, and Install Safety Latches

Please feel free to call with any questions:
800/743-4521 or 740/345-4528
Best time to call for technical assistance is Monday thru Friday 8:30 to 4:00 ET

# READ ALL DIRECTIONS BEFORE STARTING

#### **PARTS NEEDED:**

 Part # SLT-1 (for #H1 end hook) and 2 of Part # SLT-2 (for #P15/P15-3 tackle block hook and #W10 frame hook)

### **TOOLS / ITEMS NEEDED:**

- Common Sense...
- Safety Glasses
- Ball Peen Hammer
- Center Punch
- Phillips Screw Driver
- Vice Grips or Crescent Wrench
- Drill
- 9/64" Drill Bit (for part # SLT-1)
- 11/64" Drill Bit (for part # SLT-2)
- Marker

# **DRILL HOLE IN HOOK**

• Mark the area of the hook that will be drilled (reference the picture below for correct placement)



- Take the center punch and hammer and indent the area that will be drilled.
- Once the placement is correct, take the drill with the correct bit and proceed to drill out the hole.

# ATTACH SAFETY LATCH TO HOOK

# Parts Needed

Take the safety latch spring and



place it inside of the latch. (as pictured)

 With the hook facing right, take the latch with the spring still inserted and line up the holes of the hook with the holes on the safety latch.

(The safety latch must be facing 4 o'clock and on the <u>outside of the hook</u> – as pictured)

- With the screw facing down, insert the screw <u>half way</u> through the hole.
- With the screw still only inserted half way, flip the safety latch behind and inside of the hook.

(Reference picture for placement)

 Insert the screw all the way through the safety latch. Hold nut with vice grips or crescent wrench and tighten with philips screw driver.

**Note:** Make sure not to over-tighten the nut or the latch will not freely move

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